



DESIGN 	DRAWN BY 	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. DSI 9260	REV. A SHEET 1 OF 1
DATE 03.05.12		TITLE SPACEPOD INSTALLATION MOD.	SCALE NTS
A	03.05.12	NEW ISSUE	

## **DART SERVICE INSTRUCTION**

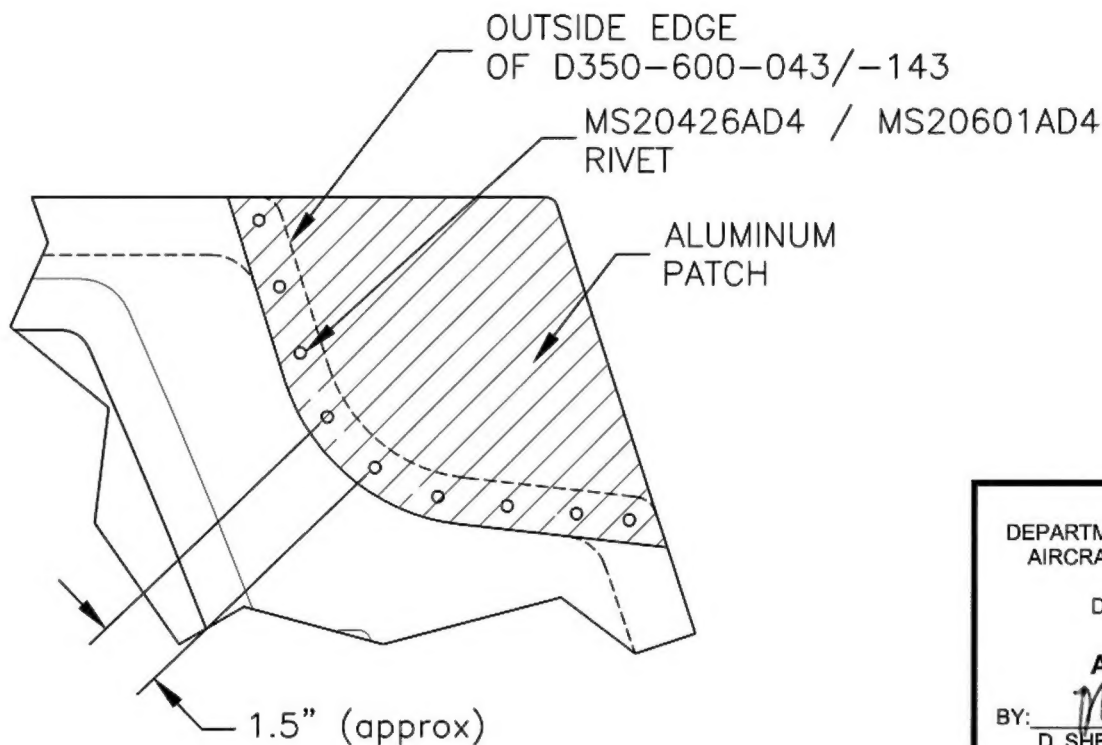
TO AMEND ICA-D350-600 Rev. 0/1/2 OR D350-600 Rev. A/B

REF. CANADIAN STC: SH93-88

REF. FAA STC: SR00098NY / SR00099NY

It is acceptable to install a D350-600-043/-143 Spacepod on an AS350 model aircraft by performing the following modification:

- 1) Fabricate an aluminum patch to cover the opening as shown below. Use 2024-T3 (QQ-A-250/4) or 6061-T6 (QQ-A-250/11) 0.080" thick. Treat with alodine per MIL-C-5541.
- 2) Install patch on spacepod using MS20426AD4 / MS20601AD4 rivets with approximately 1.5" hole spacing.
- 3) Prime & paint to match rest of pod / aircraft per Aircraft Maintenance Manual.
- 4) Install on AS350 aircraft in accordance with ICA-D350-600 or D350-600.



VIEW LOOKING AT INSIDE OF AFT UPPER  
CORNER OF D350-600-043/-143

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
<b>APPROVED</b> 	
BY:	D. SHEPHERD (DE # 02)
DATE:	03.05.12
CERT. NO.:	SH93-88
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